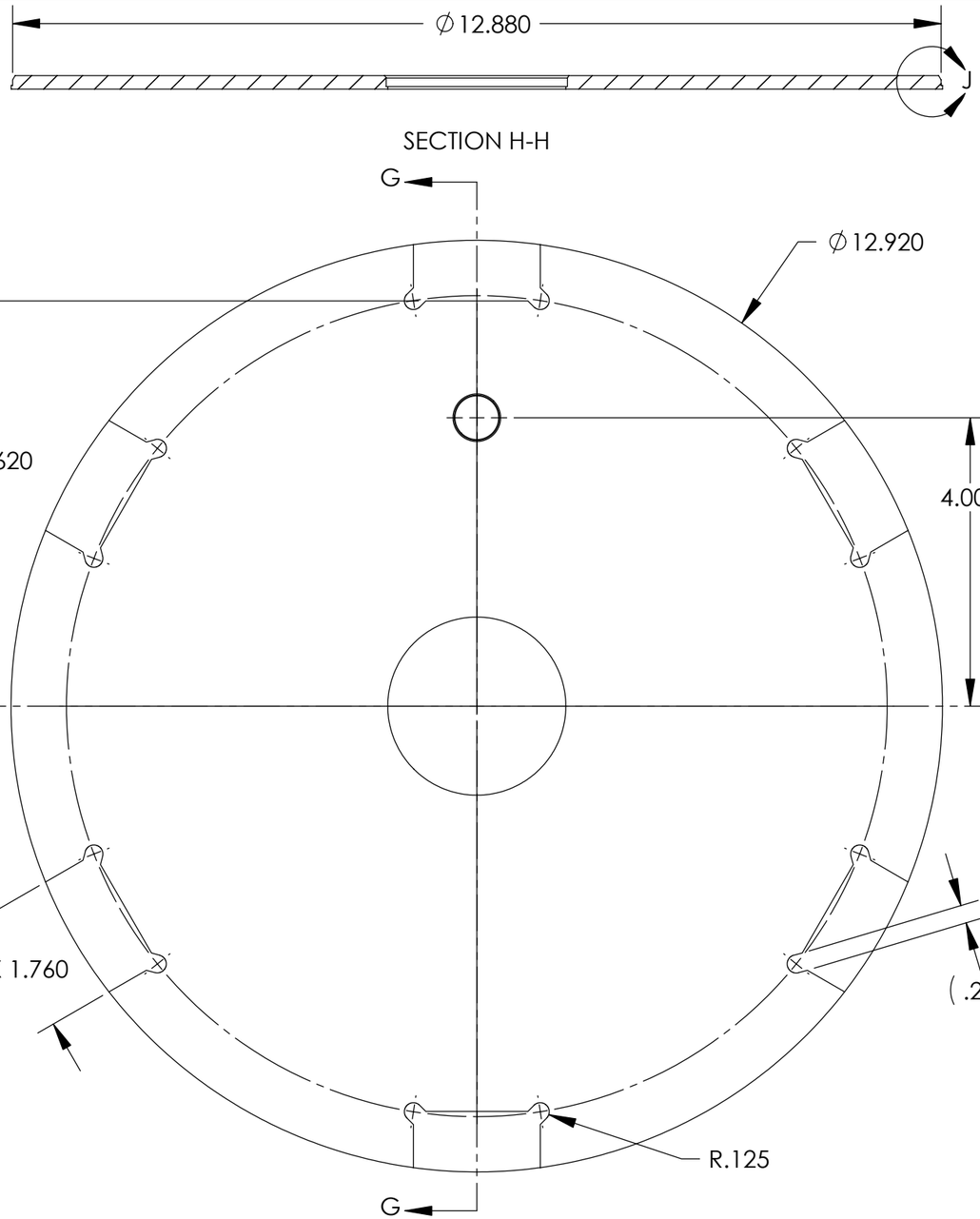
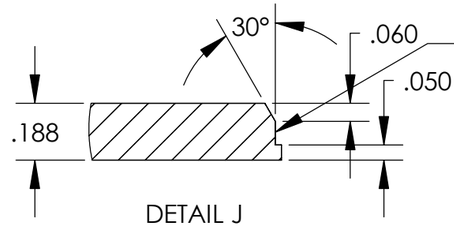
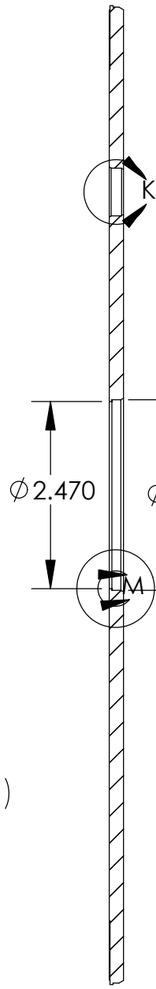
ZONE	REV	DESCRIPTION	DATE
	B	ADDED RECESSES, MOVED VENT HOLE	6/3/2003
	C	CHANGED THRU HOLE FOR 2.5 TUBE	7/2/2003
	D	CHANGED DIAMETERS	7/22/2003

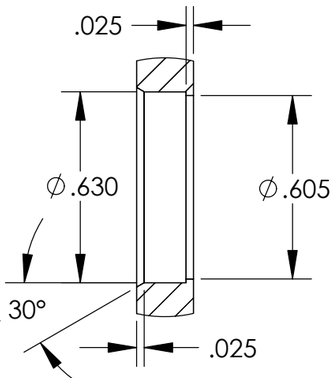




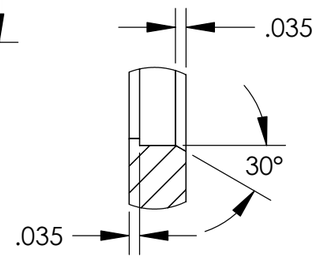
DETAIL J
SCALE 2 : 1



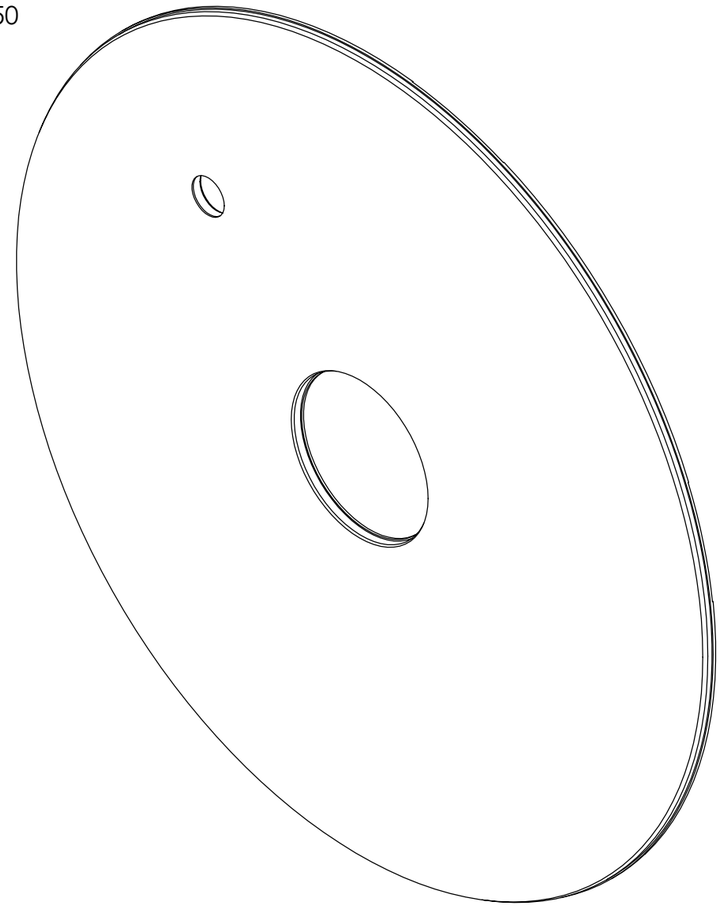
SECTION G-G



DETAIL K
SCALE 2 : 1



DETAIL M
SCALE 2 : 1



NOTES:
1. SIX RECESSES TO BE .010 DEEP MIN.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
DECIMAL TOLERANCES:
.X ±.030 .XX ±.015 .XXX ±.005

ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63

INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010.
CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°

MATERIAL: **304/316 SST**

FINISH: **N/A**

High Precision Devices
1668 Valtec Lane, Suite C, Boulder, Colorado 80301
Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com

TITLE: **p02101-057 plate, LN2 can top**

CONFIGURATION: **00-Default**

SIZE	QTY PER ASSM:	SCALE:	SHEET	REV
B	1	1:2	1 OF 1	D

DATE: **5/19/2004** DRAWN BY: **C. Danaher**